

Heart of America Chapter, ICC

2024 Spring

Contractor

Trade

Show

March 11 through March 13

**In Person @ the Overland Park Convention Center
6000 College Boulevard Overland Park, Kansas**



Showcase your business at the 2024 Spring Contractor Trade Show

Join the Heart of America Chapter, ICC, and a select group of vendors at the 2024 Fall Contractor Trade Show. The trade show, held annually in during the Education Seminars at the Overland Park Convention Center, is eagerly anticipated by our attendees because it brings the most innovative, highest quality, products and services to the attention of the metro area's construction industry leaders and decision makers.

*Mark **March 11 through March 13, 2024** on your calendar and plan to place your business, products, or services in front of the most effectively targeted construction and building purchasing professionals, and licensed contractors from Johnson, Wyandotte, Miami Counties, as well as Lawrence and the entire Kansas City metropolitan area. Each day you will have access to as many as a thousand or more different potential customers. If you want to target construction or building trade business owners, you need to be here.*

***Build your business and help the Heart of America Chapter ,ICC build a better Kansas.** The Heart of America Chapter of the International Code Council is the association representing building inspection professionals across Kansas. The trade show helps the association raise funds for academic scholarships,supports Chapter participation in ICC code development hearings, and provides funding for the Kansas disaster Assessment Team.*

**Place your business
in the premier venue
for contact with most
metro area building
industry purchasing
decision makers!**



(2) Trailers in front of Grass

JoCo Contractors
Courtyard 1-7
2019
Updated:11.01.18

(1) 8' Table
for HOA

**Paint Room Access on
Friday 10/26/18
PLEASE HAVE CLEAN**

**Please place trash
cans on pillars**

Can not block Here

Rm 7 Classroom
for 80 w/podium
flip chart &
1-8' w/2 chairs
6'x8' riser

**Rm 6 Classroom
for 80 w/podium
flip chart &
1-8' w/2 chairs
6'x8' riser**

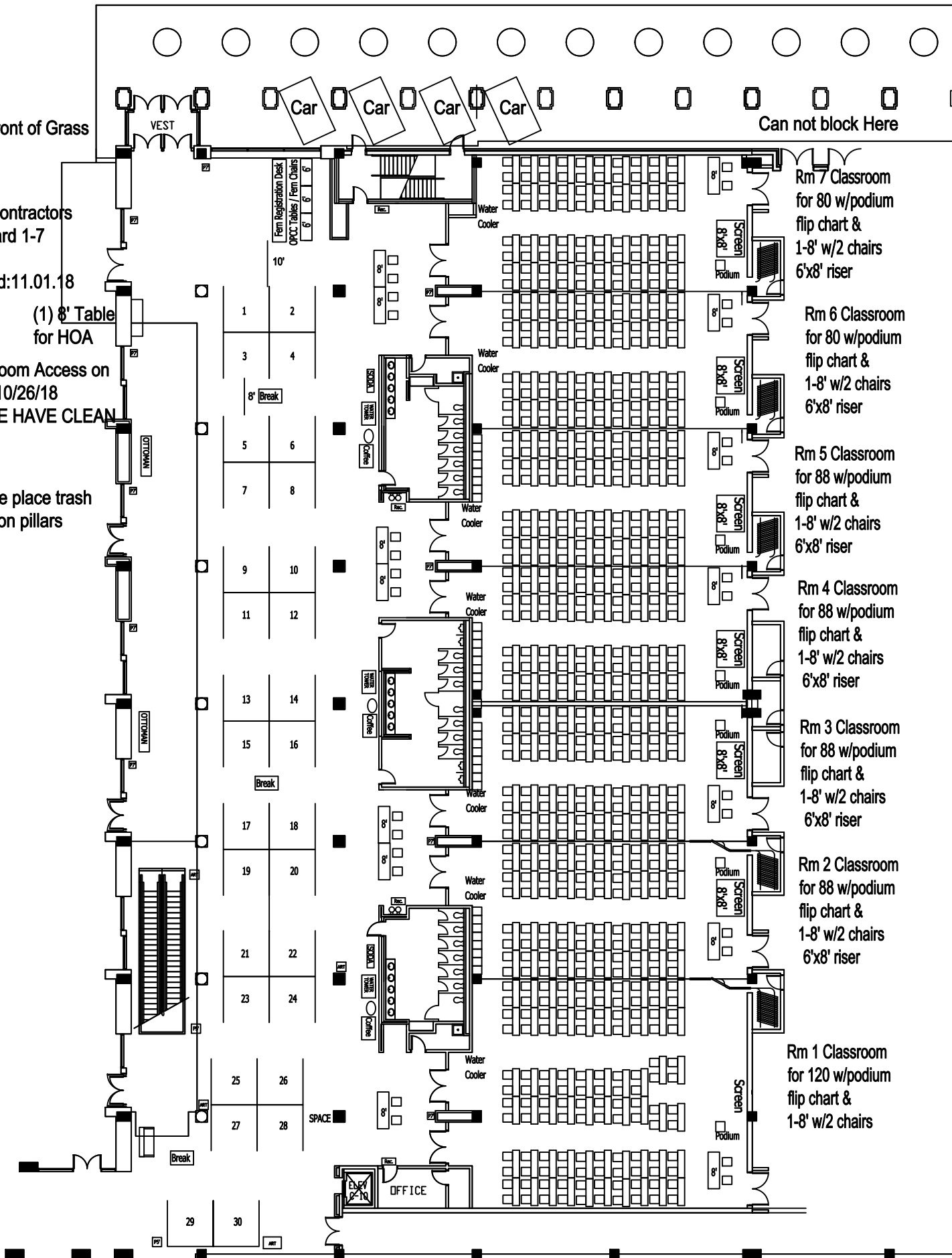
**Rm 5 Classroom
for 88 w/podium
flip chart &
1-8' w/2 chairs
6'x8' riser**

**Rm 4 Classroom
for 88 w/podium
flip chart &
1-8' w/2 chairs
6'x8' riser**

**Rm 3 Classroom
for 88 w/podium
flip chart &
1-8' w/2 chairs
6'x8' riser**

**Rm 2 Classroom
for 88 w/podium
flip chart &
1-8' w/2 chairs
6'x8' riser**

**Rm 1 Classroom
for 120 w/podium
flip chart &
1-8' w/2 chairs**





APPROVED _____

BOOTH # _____

Heart of America Chapter, ICC EXHIBIT SPACE AGREEMENT AND REGISTRATION FORM**2024 Fall Education Seminar Trade Show****March 11 through March 13, 2024****Overland Park Convention Center, 6000 College, Overland Park, KS, 66210**

Each booth space includes: 8'x 10' single space, 1 Table, 2 Chairs, 8-foot high background drape, 3-foot high side drapes, and a 6" x 40" name placard for the booth vendor's company, service, or product name.

Exhibiting Organization or Company _____

Street Address: _____

City: _____ State: _____ ZIP: _____

Contact: _____ Title: _____

Phone: () _____ FAX: () _____

E-Mail: _____ Company web site: _____

Please describe the products or services that will be displayed at your booth:

8 x 10' Single Booth \$600.00 8'x 20' Double Booth \$1000.00 **TOTAL PAYMENT ENCLOSED \$** _____

Please make check payable to: Heart of America, ICC

Signed contract and payment must be received not later than March 1, 2024

Booth setup is from 6:30 to 7:30 a.m., March 11, 2024. Booth takedown shall be by 3:00 p.m., March 11, 2024. See the Vendor's Information brochure floor plan for booth layout map. Space requests will be honored on a first come, first served basis. Please identify your first two choices: _____ or _____. I want an electrical receptacle at the booth _____. Exhibitor's Representative Exhibitor Badges: Please print names below as you wish the badges to read.

1. _____ 2. _____

3. _____ 4. _____

The undersigned is authorized to commit his/her company to all TERMS and CONDITIONS as outlined on the attached page.

Signature: _____ Title: _____

Printed Name: _____ Date: _____

PLEASE RETURN SIGNED AGREEMENT AND PAYMENT TO:

Heart of America Chapter
c/o
Barry Walthall
100 E. Santa Fe St, Olathe, Ks 66061
bwalthall@olatheks.org

Note: If you wish to pay online, please go to <https://heart-o-america.org/>

TERMS AND CONDITIONS

The Heart of America Chapter ICC, will be known as “sponsor”.
“Exhibitor” is the Exhibiting Organization/Company identified on page one (1) of this document.

EXHIBIT STANDARDS

Each exhibitor may submit in writing how its product relates to building codes. Each exhibitor is required to demonstrate its product, how it relates to building codes, proper installation procedures, etc. throughout each day, at the daily 10:00 a.m., Noon, and 2:00 p.m. breaks but need not be present. The Sponsor shall have the right to prohibit any exhibit or part of an exhibit, which in its opinion is not suitable to or in keeping with the character, or purpose of the exhibition. Questionable exhibits shall be modified at the request of the Sponsor or removed by the exhibitor.

SPACE ASSIGNMENT

Space will be assigned to all exhibitors on a first-paid, first-served basis, in the order in which they are received. Every effort will be made to assign the exhibitor to one of its chosen spaces; however, the Sponsor reserves the right to make final space assignment or change space assignments should it be necessary in the best interests of the exhibition.

PAYMENT OF FEES

FULL PAYMENT is required upon execution by the exhibitor of this contract. The exhibitor fee for the 2024 Spring Heart of America, ICC is \$600 (single booth) \$1000 (double booth) when paid by March 1, 2024. Make checks payable to Heart of America Chapter, ICC.

CANCELLATION REFUND POLICY

Exhibitors canceling must notify sponsor in writing by March 1, 2024. If Sponsor is notified by that date, 50% of the total fee will be refunded. If the exhibitor on or after March 1, 2024, cancels this contract, no refund will be made. The sponsor and its agents and employees will not be liable for failure to hold the exhibition as scheduled. Payments for the exhibit space will be returned in that event, except that any actual expenses incurred in connection with the exhibition will be deducted if the exhibition is called off 90 days or less prior to the opening date because of fire, or any act of God, or the public enemy or strike, or epidemic, or any law, regulation or public authority that makes it impossible or impractical to hold the exhibition.

EXHIBIT SETUP/TEARDOWN

All exhibit space will be available from 6:30 a.m. until 7:30 a.m., March 11, 2024 for setup and from 12:00 p.m. until 3:00 pm March 13, 2024 for tear down and removal.

SPECIAL EQUIPMENT

One electrical receptacle will be provided free of charge at vendors request. Additional electrical receptacles are available at cost through the Convention Center.

SAFETY

- A. Unless expressly permitted by the Sponsor fire regulations require all display material used for decoration to be flameproof. All electrical equipment, including signs and lights shall be in good operable condition and able to pass

the inspection of the local Fire inspection. Each exhibitor agrees to be knowledgeable and responsible regarding ordinances and regulations pertaining to health, fire prevention and public safety while participating in this exhibition.

- B. The use of flammable materials necessary to the purpose of the exhibit where no other alternative can be used, must first be brought to the attention of the Sponsor, in writing, not less than 10 days before the opening of the exhibit, for approval, and must have received the approval of, and permits from any and all applicable City, County, and State agencies. Exhibitor is responsible for the application for, and the cost of any such permits or approvals.

USE OF EXHIBIT SPACE

Exhibitors shall reflect their company’s highest standard of professionalism while maintaining the booth during exhibit hours. The booth must be maintained between 8:00 a.m. and 3:30 p.m., , but vendor representative need not be present. All demonstrators and exhibits must be confined to the contracted space. No exhibitor shall assign, sublet or share the whole or any part of their space without the written approval of the Sponsor. All vendors must be approved by sponsor.

SECURITY/LIABILITIES/INSURANCE

- A. Neither the sponsors, the official service contractors, the convention center, or the members, representatives, or employees thereof will be responsible for any injury, loss, theft, or damage that may occur to the exhibitor, or to the exhibitor’s representatives or property, from any cause whatsoever, prior to, during, or subsequent to the period covered by this registration agreement contract.
- B. Exhibitors agree to maintain such insurance that will fully protect the sponsors and the convention center, and their employees from any and all claims of any nature whatsoever, including claims under the Worker’s Compensation Act, and for personal injury, including death, which may rise in connection with the installation, operation viewing, visiting, or dismantling of the exhibitor’s display.
- C. Damage or loss due to theft to exhibitor’s property or equipment is the exhibitor’s own responsibility.
- D. Damage to the facility housing the exhibit caused or done by the exhibitor shall be replaced or repaired by the exhibitor. Additionally, the exhibitor agrees to protect, save and hold harmless the sponsors, its employees and agents, and the convention facility of and from all loss and/or damage whatsoever caused to the facility housing the exhibition, or any part thereof, directly or indirectly.

ADMISSION

The sponsor shall have sole control over all admissions of persons. All persons visiting the exhibit area will be admitted according to the rules and regulations of the exhibition or as amended by the sponsor.

AMENDMENTS TO REGULATIONS

Any and all matters and questions not specifically covered by the articles in this contract shall be subject to the decision of the sponsor. In the event the convention center operator imposes additional uniform requirements upon exhibitors, the exhibitor shall comply with all such uniform requirements.

Signature:

Date: